

LISTING OF THE CLAIMS:

This listing of claims will replace all prior versions and listings of claims in the application:

1 ~~145~~. (Currently amended) A method of forming an undergarment comprising:

inserting an adhesive layer between a first fabric layer and a second fabric layer to form a fabric composite, said composite having a periphery that is larger than an outer periphery of the undergarment;

causing said adhesive layer to form a laminate from said composite; and

removing a selvage from said laminate at said outer periphery to form a self finished edge of the undergarment, wherein said self finished edge is a cut edge.

2 ~~146~~. (Previously presented) The method as in claim ~~145~~, wherein the undergarment is a brassiere.

147. Cancelled

3 ~~148~~. (Currently amended) The method as in claim ~~145~~, wherein said self finished edge resists unraveling.

4 ~~149~~. (Currently amended) The method as in claim ~~145~~, wherein said self finished edge has a shape selected from the group consisting of a straight edge, a scalloped edge, and any combination of the foregoing thereof.

5 150. (Previously presented) The method as in claim 145,  
wherein said selvage is between about one half of an inch and an  
inch.

6 151. (Previously presented) The method as in claim 145,  
wherein removing said selvage from said laminate comprises  
moving a cutting device along said outer periphery.

7 152. (Previously presented) The method as in claim 145,  
wherein removing said selvage from said laminate comprises  
punching a die into said laminate wherein said die corresponds  
to said outer periphery.

8 153. (Previously presented) The method as in claim 145,  
wherein said adhesive layer only bonds said first and second  
fabric layers together in a selected region so that a non-bonded  
region is formed.

9 154. (Previously presented) The method as in claim 153,  
wherein said non-bonded region is a breast cup region.

155. Cancelled

10 156. (Previously presented) The method as in claim 145,  
further comprising molding a portion of said laminate to a  
desired shape after causing said adhesive layer to form said  
laminate.

11 ~~157~~. (Previously presented) The method as in claim ~~156~~, <sup>10</sup>  
wherein said desired shape defines a breast cup region of the  
undergarment.

12 ~~158~~. (Currently amended) The method as in claim ~~145~~,  
further comprising gluing or fusing a first region of said self  
finished edge to a second region of said self finished edge to  
form a continuous closed tubular undergarment.

13 ~~159~~. (Previously presented) The method as in claim ~~145~~,  
further comprising inserting a fabric member between said first  
fabric layer and said adhesive layer.

14 ~~160~~. (Previously presented) The method as in claim ~~159~~,  
wherein said fabric member is selected from the group consisting  
of an underwire channel, a gore, a fabric panel, a bridging  
piece, and any combination of the foregoing.

15 ~~161~~. (Previously presented) The method as in claim ~~159~~,  
wherein said fabric member is an underwire channel.

16 ~~162~~. (Previously presented) The method as in claim ~~161~~,  
further comprising inserting an underwire into said underwire  
channel before or after causing said adhesive layer to form said  
laminate.

17 ~~163~~. (Previously presented) The method as in claim ~~145~~,  
wherein said first fabric layer defines an exterior layer or an  
interior layer of the undergarment.

8 164. (Previously presented) The method as in claim 145,  
further comprising abutting a first fabric to a second fabric to  
form at least one of said first and second fabric layers.

19 165. (Previously presented) The method as in claim 164,  
further comprising inserting a bridging piece between said first  
fabric layer and said adhesive layer at a juncture of said first  
and second fabrics.

20 166. (Currently amended) A method of forming an  
undergarment comprising:

applying an adhesive layer to a first fabric layer;  
overlying said adhesive layer with a second fabric layer;  
causing said adhesive layer to bond said first and second  
fabric layers together to form a laminate, said laminate having  
a periphery that is larger than an outer periphery of the  
undergarment; and  
cutting said laminate along said outer periphery to form a  
self finished edge of the undergarment that resists unraveling,  
wherein said self finished edge is a cut edge.

21 167. (Previously presented) The method as in claim 166,  
wherein said adhesive layer only bonds said first and second  
fabric layers together in a selected region so that a non-bonded  
region is formed.

*22* ~~168~~. (Previously presented) The method as in claim ~~167~~,  
wherein said non-bonded region is a breast cup region. *21*

169. Cancelled

*23* ~~170~~. (Previously presented) The method as in claim ~~166~~, *20*  
further comprising molding a portion of said laminate to a  
desired shape after forming said laminate.

*24* ~~171~~. (Previously presented) The method as in claim ~~170~~, *23*  
wherein said desired shape defines a breast cup region of the  
undergarment.

*25* ~~172~~. (Currently amended) The method as in claim ~~170~~, *23*  
further comprising gluing or fusing a first region of said self  
finished edge to a second region of said self finished edge to  
form a continuous closed tubular undergarment.

*26* ~~173~~. (Previously presented) The method as in claim ~~166~~, *20*  
further comprising inserting a fabric member between said first  
fabric layer and said adhesive layer.

*27* ~~174~~. (Currently amended) The method as in claim ~~173~~, *26*  
wherein said fabric member is selected from the group consisting  
of an underwire channel, a gore, a fabric panel, a bridging  
piece, and any combination of the foregoing thereof.

*28* ~~175~~. (Previously presented) The method as in claim ~~173~~, *26*  
wherein said fabric member is an underwire channel.

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~~28~~ 26. (Previously presented) The method as in claim ~~175~~, <sup>28</sup> further comprising inserting an underwire into said underwire channel before or after forming said laminate.

~~30~~ 27. (Previously presented) The method as in claim ~~166~~, <sup>20</sup> wherein said first fabric layer defines an exterior layer or an interior layer of the undergarment.

~~31~~ 28. (Previously presented) The method as in claim ~~166~~, <sup>20</sup> further comprising abutting a first fabric to a second fabric to form at least one of said first and second fabric layers.

~~32~~ 29. (Previously presented) The method as in claim ~~178~~, <sup>31</sup> further comprising inserting a bridging piece between said first fabric layer and said adhesive layer at a juncture of said first and second fabrics.

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180. (Currently amended) A method of forming an undergarment comprising:

forming an adhesive layer having an adhesive-free portion;

surrounding said adhesive layer with a first fabric layer and a second fabric layer;

causing said adhesive layer to bond said first and second fabric layers together to form a laminate, said laminate having a periphery that is larger than an outer periphery of the undergarment; and

cutting said laminate along said outer periphery to form a cut edge that defines a self finished edge of the undergarment that resists unraveling, wherein said adhesive-free portion defines a non-bonded region of said first and second fabric layers.

34 181. (Previously presented) The method as in claim 180, 33, wherein said non-bonded region is a breast cup region.

35 182. (Previously presented) The method as in claim 181, 34, further comprising molding said non-bonded region to a desired shape after forming said laminate.

36 183. (Previously presented) The method as in claim 182, 35, wherein said desired shape defines a breast cup of the undergarment.

37 <sup>36</sup> 184. (Currently amended) The method as in claim 183,  
further comprising gluing or fusing a first region of said self  
finished edge to a second region of said self finished edge to  
form a continuous closed tubular undergarment.

38 <sup>185</sup> (Currently amended) A method of forming an  
undergarment comprising:

inserting an adhesive layer between a first fabric layer  
and a second fabric layer;

causing said adhesive layer to form a laminate from said  
first and second fabric layers, said laminate having a periphery  
that is larger than an outer periphery of the undergarment;

cutting said laminate along said outer periphery to form a  
cut edge that defines a self finished edge of the undergarment;  
and

gluing or fusing a first region of said self finished edge  
to a second region of said self finished edge so that the  
undergarment is a continuous closed tubular undergarment.

~~39 166.~~ (Currently amended) A method of forming an undergarment comprising:

abutting a first fabric to a second fabric to form a first fabric layer;

inserting an adhesive layer between said first fabric layer and a second fabric layer;

causing said adhesive layer to bond said first and second fabric layers together to form a laminate, said laminate having a periphery that is larger than an outer periphery of the undergarment; and

cutting said laminate along said outer periphery to form a cut edge that defines a self finished edge of the undergarment that resists unraveling.